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Professional manufacturer  
of mechanical Blade and Mould

马鞍山市升奥重工有限公司

Maanshan Shengao Heavy Industry Co., Ltd

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马鞍山市升奥重工有限公司

Maanshan Shengao Heavy Industry Co., Ltd



简介篇



马鞍山市升奥重工有限公司位于马鞍山市博望区工业园，距离南京禄口国际机场 20 多公里，314 省道贯穿工业园区，交通便利。

本公司是一家专业制造各类机械刀模具等产品的多元化企业。公司产品有：塑料粉碎刀片、橡胶工业刀片、纵剪系列刀片、分切系列圆刀、纸工业刀片、锂电池刀片、皮革切管切膜刀片、食品机械刀片、剪板机刀片、光伏新能源刀片、各类齿刀、异形刀片等。产品广泛应用于橡胶、塑料、陶瓷、造纸、包装、印刷、林业、食品、轻纺、电器、航空、铝箔、烟草、卷烟、BOPP 薄膜、电子电器、造船、化纤、玻纤、纺织、鞋业、金属板金、纸管、制袋、木材加工、包装、药材、电线电缆、皮革等众多行业。

Maanshan Shengao Heavy Industry Co., Ltd. is located in the industrial park of Bowang District, Maanshan City, more than 20 kilometers away from Nanjing Lukou International Airport, 314 provincial road through the industrial park, convenient transportation.

Our company is a diversified enterprise specializing in manufacturing various mechanical knives, molds and other products. The company's main products include: plastic crushing blades, rubber industrial blades, slitting series blades, slitting series circular blades, paper industrial blades, lithium battery blades, leather pipe and film cutting blades, food machinery blades, shearing machine blades, photovoltaic new energy blades, various toothed blades, and special-shaped blades, etc. The products are widely applied in numerous industries such as rubber, plastic, ceramics, papermaking, packaging, printing, forestry, food, light textile, electrical appliances, aviation, aluminum foil, tobacco, cigarettes, BOPP film, electronic appliances, shipbuilding, chemical fiber, glass fiber, textile, footwear, metal sheet, paper tube, bag making, wood processing, packaging, medicinal materials, wire and cable, leather, etc.



## ENTERPRISE EQUIPMENT 企业生产设备篇

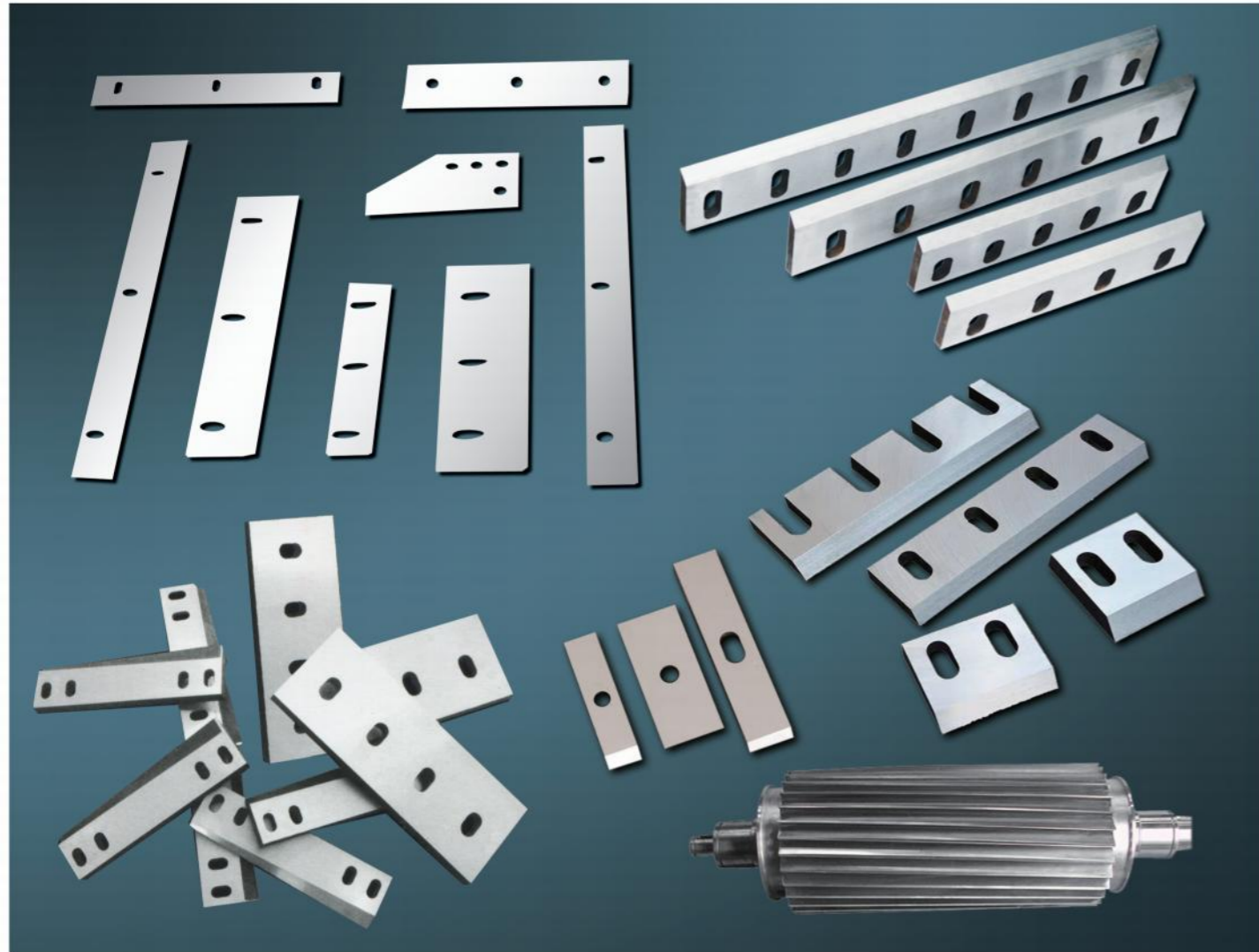
### 精良的设备和专业化的制造

Perfect equipment and professional manufacture

“工欲善其事，必先利其器”，企业一流的生产设备，严密的生产组织管理体系将各生产资源进行优化配置，使我们高端的生产设备物尽其事，使我们的产品质量更加完善……



塑料粉碎机刀片系列  
Plastic grinder blade series

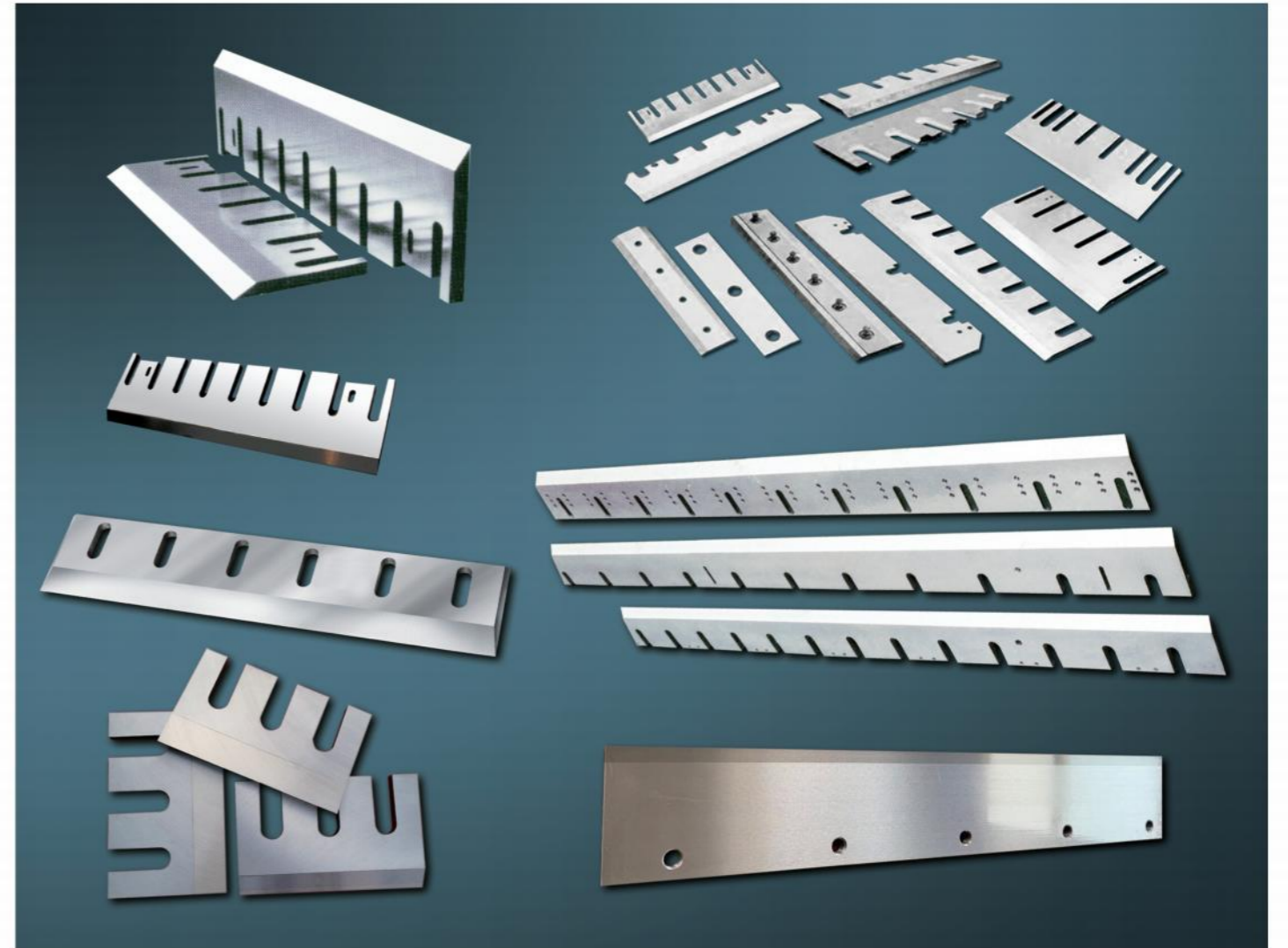


塑料粉碎机刀片采用优质钢材，具有良好的锋利度及耐磨性。主要用于塑料、橡胶工业等行业的粉碎，它需要适合的刀刃角度，既保持刀刃的锋利，又使刀刃具有一定强度而不在使用中崩刃。选用材质：Cr12、Cr12MoV、D2、DC53、SKD11、T10、45# 等。

The blades of the plastic shredder are made of high-quality steel, featuring excellent sharpness and wear resistance. It is mainly used for crushing in industries such as plastics and rubber. It requires an appropriate blade angle to maintain the sharpness of the blade while also ensuring it has a certain strength to prevent chipping during use. Selected materials: Cr12, Cr12MoV, D2, DC53, SKD11, T10, 45#, etc.



木材加工刀片系列  
Wood processing blade series



本公司专业生产林业刀片：BX215、216、218、2113 削片机、刨片机刀片及配件。质量上已达到国内先进水平，部分经配套出口至东南亚及周边地区，受到了客户的一致青睐。

The company specializing in the production of forestry blade: BX215, 216, 218, 2113 cutting machine, cutter and accessories. Quality has reached the domestic advanced level, some of the supporting exports to Southeast Asia and surrounding regions, by the unanimous favor.



撕碎机刀片系列  
Shredding machine blade series

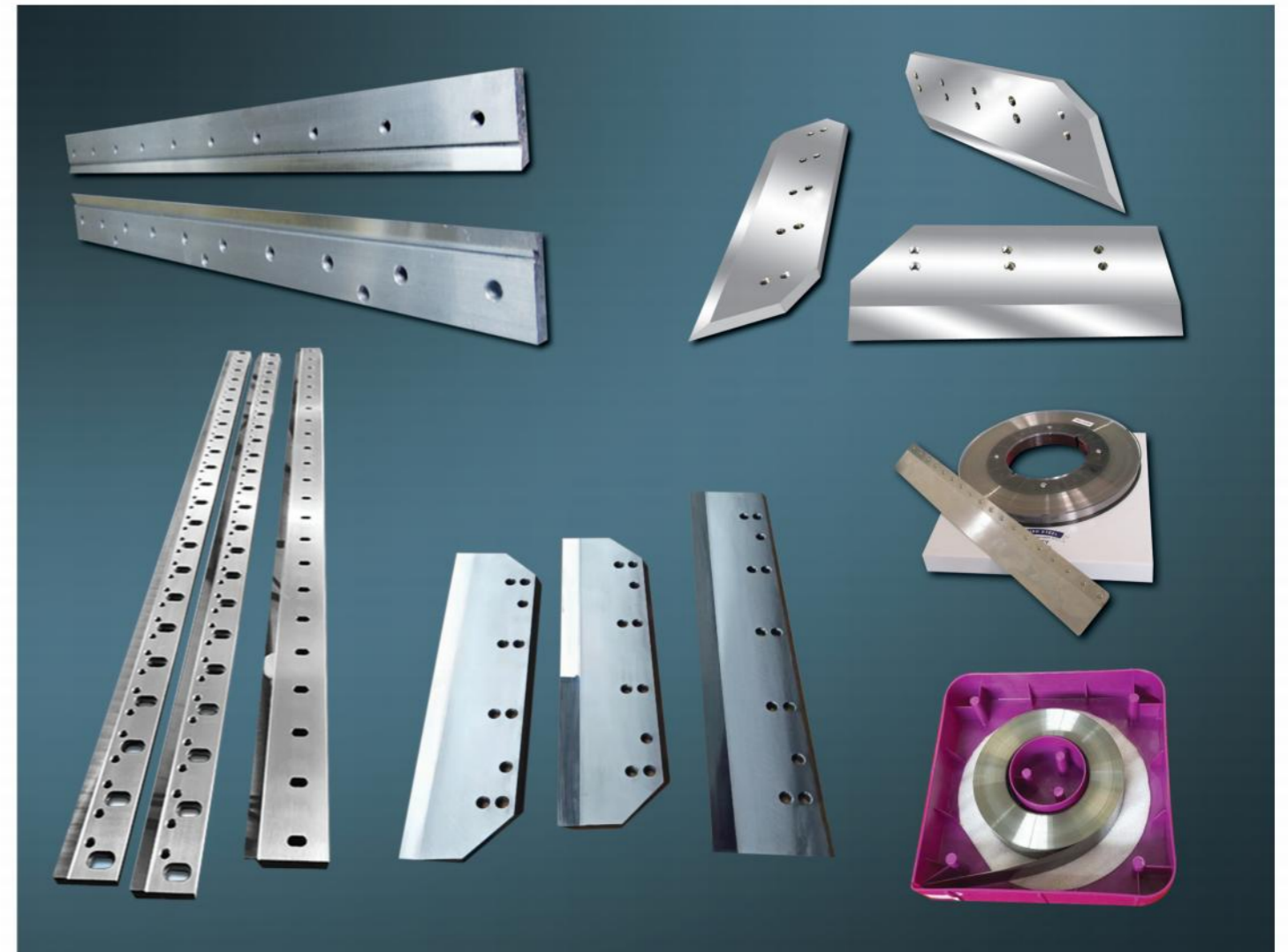


撕碎机刀片选用进口和国内高性能特种钢，如 D2、SKH11、DC53、HMB、H13、Cr12MoV、6CrW2Si、9CrSi 等，我公司拥有自己的刀具生产车间以确保撕碎机上最关键的刀具质量。

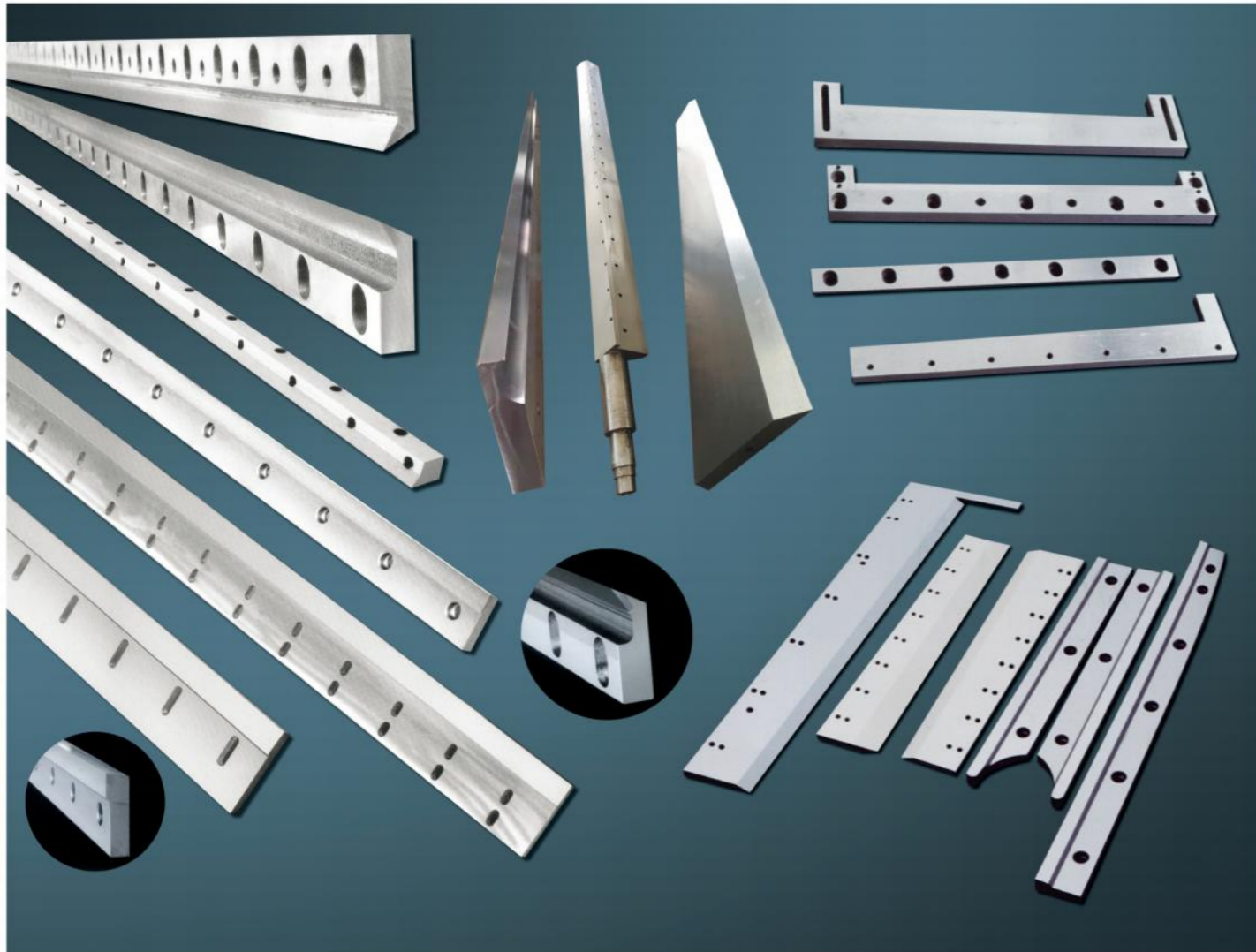
The shredder blade is made of imported and internal high-performance special steel, such as D2, SKH11, DC53, HMB, H13, Cr12MoV, 6CrW2Si, 9CrSi, etc. Our company has its own tool production workshop to ensure the most critical tool quality of the shredder.



造纸、包装、印刷系列刀片  
Papermaking, packaging and printing series blades



## 镶合金刀片系列 Insert alloy blade series

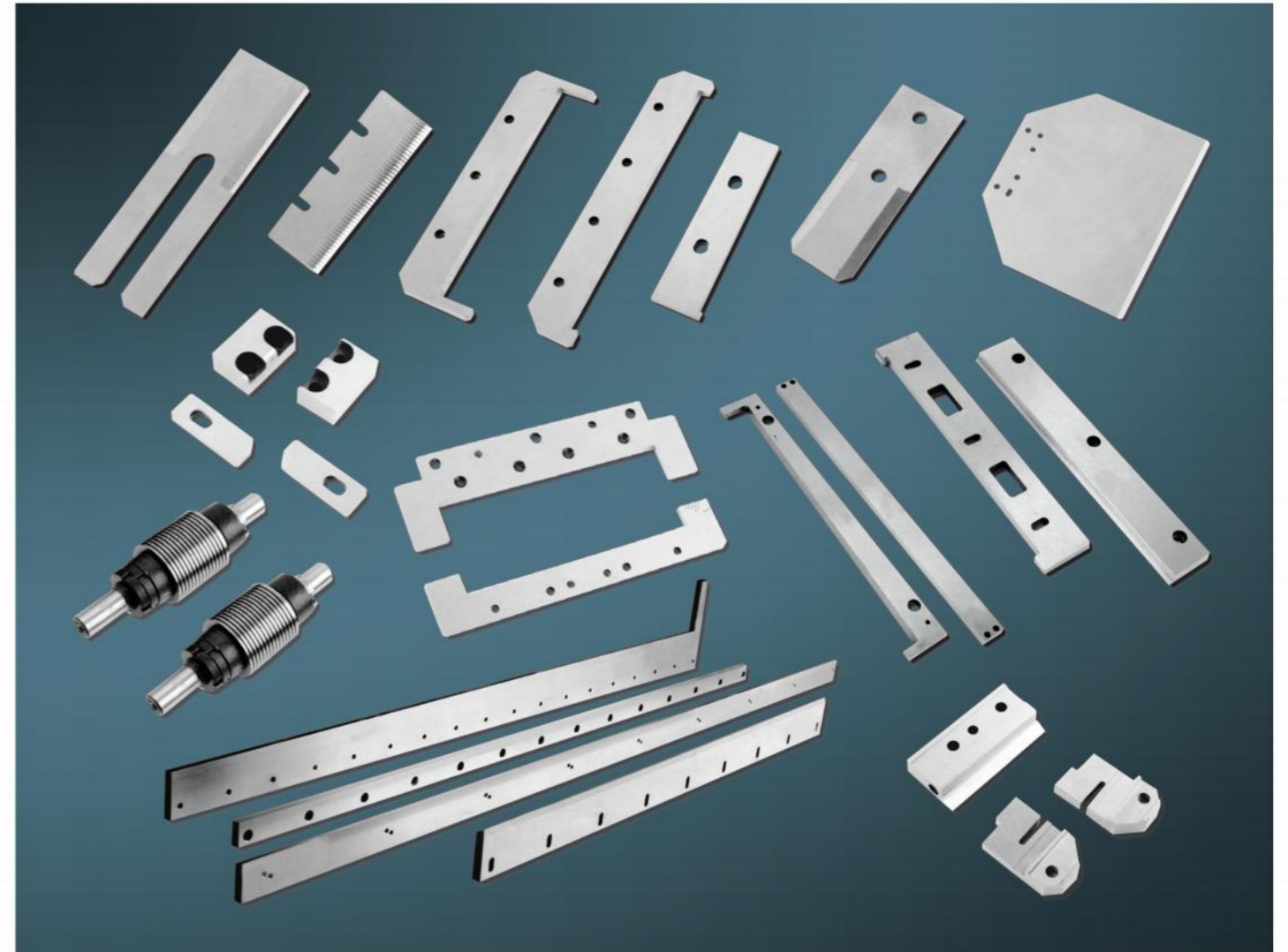


为了更好的提高纸张加工的产品的质量和生产的效力，需要质量好的刀具，而现在我国大部分刀具都依赖进口，根据这些情况，我们研究开发出替代进口切纸类刀，用于加工各类纸箱及纸张分切。为用户大大降低了生产成本，提高了生产效率。

In order to better improve the quality of paper processing products and the effectiveness of production, the need for good quality tools, and now most of the tools in our country are dependent on imports, according to these conditions, we have researched and developed an alternative to imported paper cutting knives, used for processing all kinds of cardboard boxes and paper cutting. It greatly reduces the production cost and improves the production efficiency for users.



## 光伏新能源专用刀片系列 Photovoltaic new energy special blade series

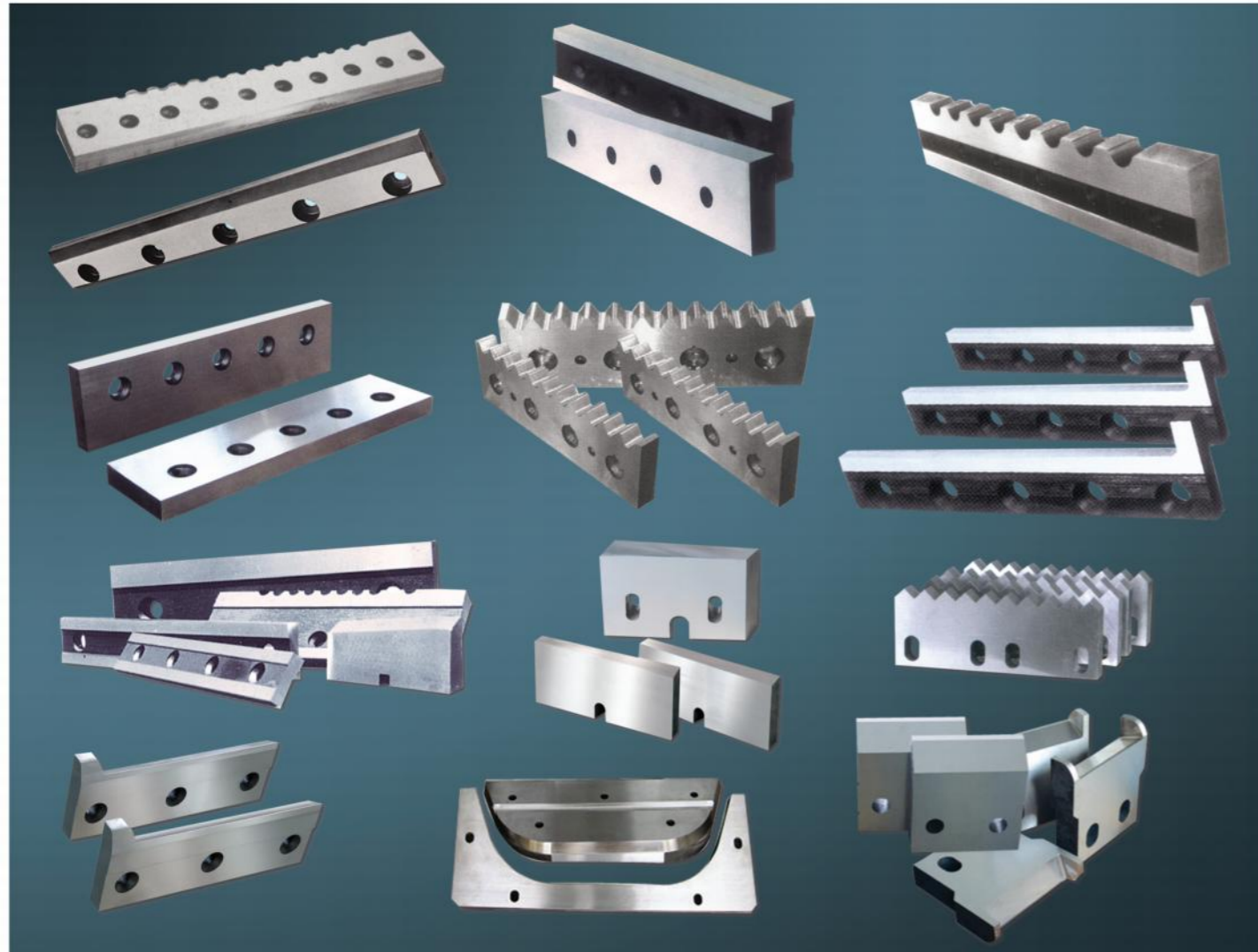


本公司为光伏新能源材料刀具研发精制：太阳能背板、隔膜、镍带修边等汽车电池上下封头，侧封头、角头，为客户生产材料：无毛边、裁切面整齐，使用寿命可达到客户理想的选择。主要选材：高速钢（SKH-51）、钨钢（P10，K10）。

The company for photovoltaic new energy material tool research and development refined: solar panels, diaphragm, nickel strip trim automotive battery top and bottom head, side head, corner head, production materials for customers: no rough edges, neat cutting surface, service life can reach the customer's ideal choice. Main materials: high speed steel (SKH-51), tungsten steel (P10, K10).



## 冶金工业刀片系列 Metallurgical industry blade series

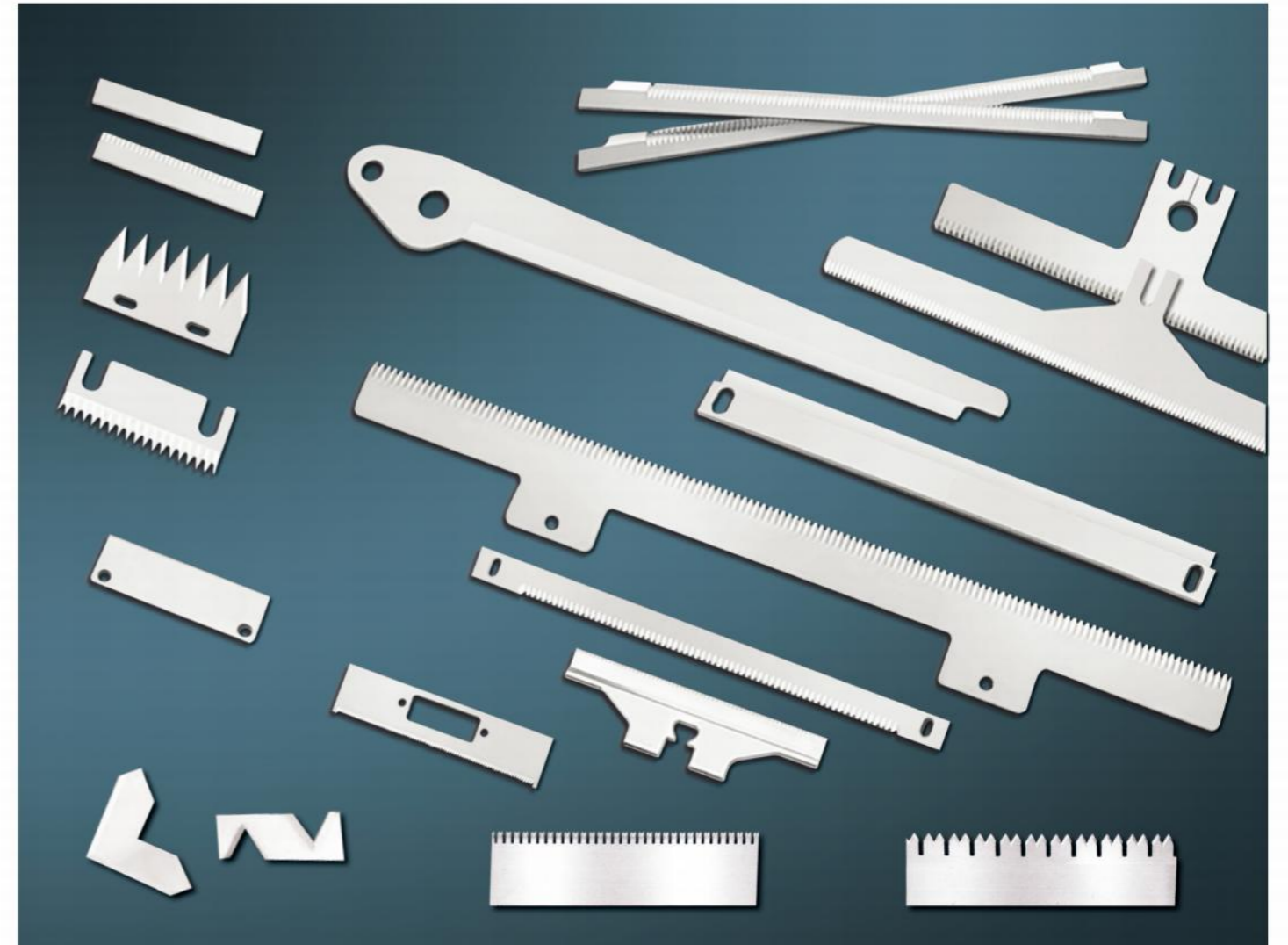


冶金刀片主要采用 5CrNiMo、5CrW2Si、6CrW2Si、3Cr2W8V、4Cr5MoSiV1(H13)、H13K 等耐热优质合金钢制造,主要用于连铸、连轧、热锻、开坯等中间过程中高温状态的剪切。刀片选用优质耐磨材质,经过锻造、热处理、研磨而成,具有较高的精度和耐磨性,耐油、耐热、耐酸碱等特点,能长时间使用不变形,从而大大地提高了生产效率,节约装刀时间。


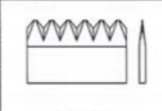
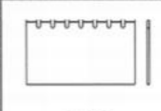
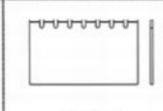
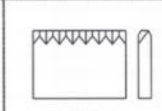
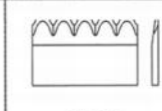
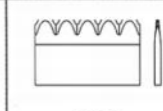

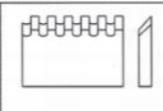
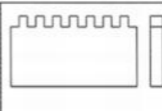
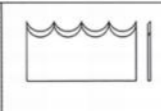
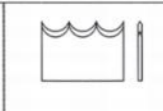
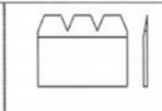
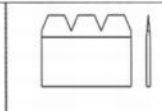
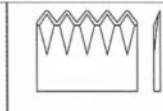
Metallurgical blade is mainly made of 5CrNiMo, 5CrW2Si, 6CrW2Si, 3Cr2W8V, 4Cr5MoSiV1(H13), H13K and other heat-resistant high quality alloy steel, which is mainly used for high temperature shearing in the middle process of continuous casting, rolling, hot forging and opening. The blade is made of high quality wear-resistant material, forged, heat treated and grinded, with high precision, wear resistance, oil resistance, heat resistance, acid and alkali resistance, and can be used for a long time without deformation, thus greatly improving the production efficiency and saving the time of installing the knife.



## 包装齿刀片系列 Packaging tooth blade series



齿形范例  
Cutters With  
Serrated Edges

							
T-01	T-02	T-03	T-04	T-05	T-06	T-07	
							
T-08	T-09	T-10	T-11	T-12	T-13	T-14	T-15

橡胶工业刀片系列  
Rubber industrial blade series



切橡胶机械刀片一般多为异型刀片，主要有各种齿形平元刀及条型刀。选料：SKH-9、SKD-11、LD、W6Mo5Cr4V2AL、H13K、M42、K30、ASP60等。

本公司生产的橡胶机械用高精度裁刀片主要有：德国费舍尔（Fisher）、荷兰VMI、日本三菱、中田裁刀、美国带束层裁刀等超长超精度整体刀具及高精度进口直裁、斜裁刀片。

Cut rubber machinery blade for different blades, more commonly article mainly include all kinds of tooth shape ping yuan dao and the type of knife. Choose material: SKH-9、SKD-11、LD、W6Mo5Cr4V2AL、H13K、M42、K30、ASP60, etc.

This company produces the rubber machine with high precision cutting blades are: Derek Fisher (Fisher) in Germany, the Netherlands VMI, Japan's mitsubishi, he cut knife, such as the United States with beam layer cutter long super precision overall tool and high accuracy imported straight, oblique cutting cutting blade.

切皮革刀片系列  
Leather cutting blade series



皮革刀片主要用于各类皮革的分条和裁切，选用本公司的刀片分切，切口整齐，无毛边，便于各种皮革制品的加工。选料：9CrSi、Cr12MoV、W6Mo5Cr4V2、W16Cr4V。

The leather blades are mainly used for cutting and slicing all kinds of leather. The blades of our company are used for cutting, with neat incisions and no rough edges, which is convenient for processing all kinds of leather products. Material: 9CrSi, Cr12MoV, W6Mo5Cr4V2, W16Cr4V.



纵剪刀片、合金圆刀系列  
Longitudinal shears and alloy round knives series



滚剪机刀片选用优质耐磨材质，经过锻造、热处理、研磨而成，具有较高的精度和耐磨性，耐油、耐热、耐酸碱等特点，能长时间使用不变形，从而确保了分条尺寸的精准性。精选优质进口钢材：

SKH-9、SKD-11、LD、W6Mo5Cr4V2AL、H13K、M42、K30、ASP60 等粉末合金钢。

Roller shearing machine blade selection of quality wear-resistant materials, after forging, heat treatment, grinding, has high precision and good abrasion resistance, oil resistance, heat resistance, acid and alkali resistance and other characteristics, can be used for a long time without deformation, so as to ensure the size precision. Selected quality imported steel:

SKH-9、SKD-11、LD、W6Mo5Cr4V2AL、H13K、M42、K30、ASP60 and other powder alloy steel.



分切圆刀系列  
Cutting round blade series

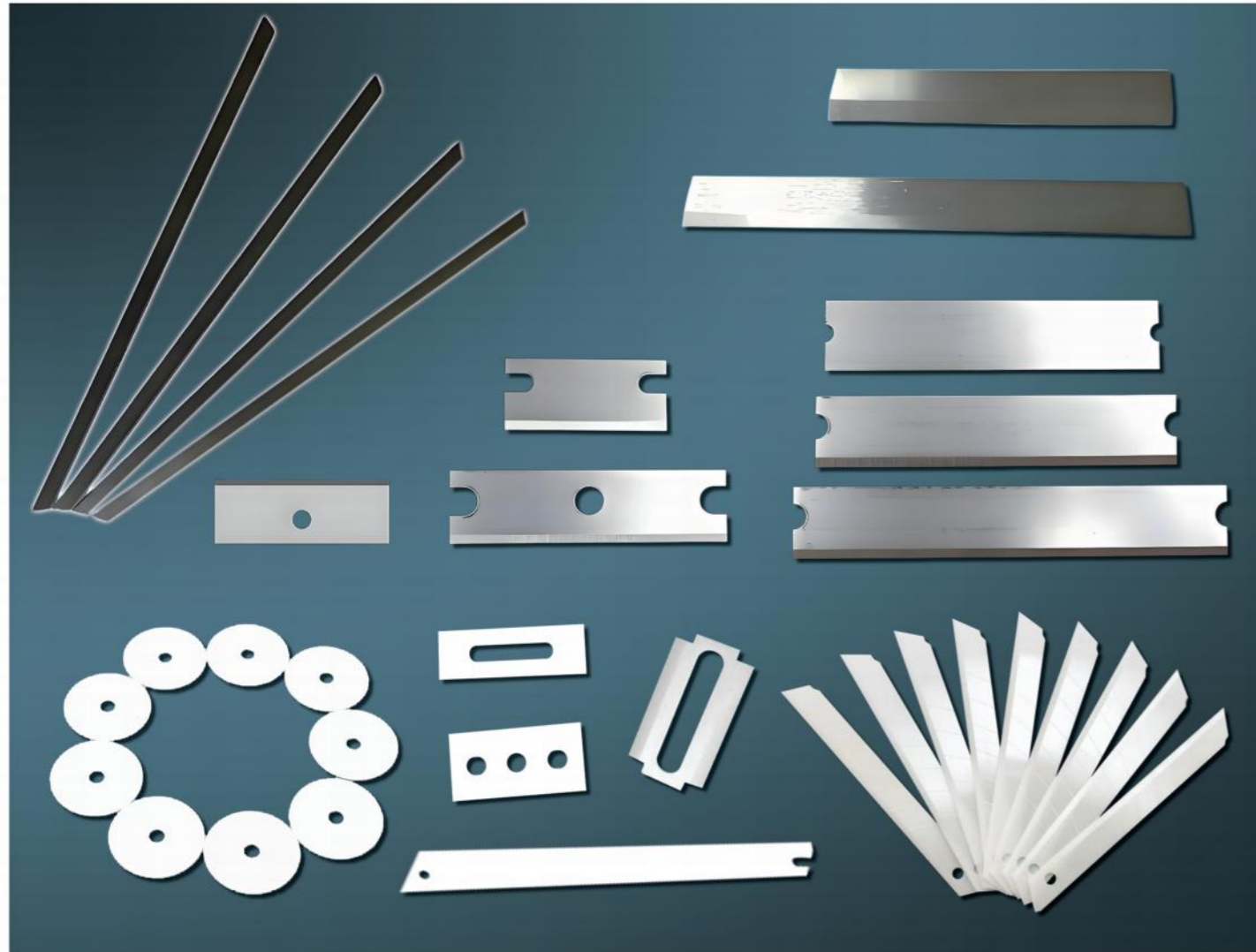


分切圆刀主要用于锂电池、电子、橡胶、纸张、薄膜、铝箔等物品的分切，要求刀片切断阻力最小，耐磨损性最大。出于对商品精度的要求刃具有时须达到微米级精度。精选优质进口钢材：SKH-9、SKD-11、LD、W6Mo5Cr4V2AL、H13K、M42、K30、ASP60 等粉末合金钢。

Slitting circular knife is mainly used in lithium batteries, electronics, rubber, paper, film, aluminum foil and other goods, request the blade to cut off the least resistance, wear resistance is the largest. Due to the accuracy requirement of the commodity rj micron grade must sometimes achieve accuracy. Selected quality imported steel: SKH-9、SKD-11、LD、W6Mo5Cr4V2AL、H13K、M42、K30、ASP60 and other powder alloy steel.



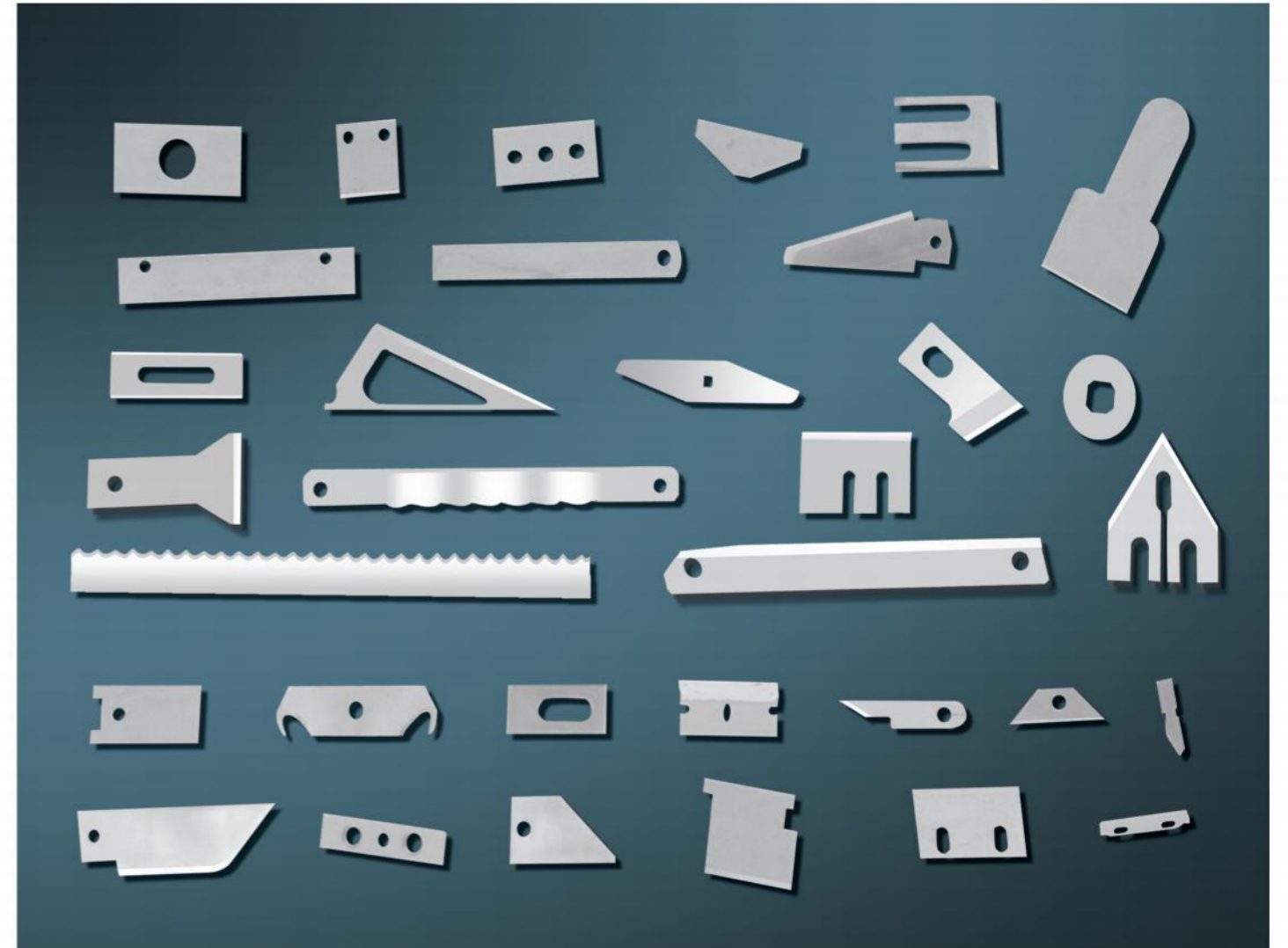
玻璃纤维刀、陶瓷刀片系列  
Fiberglass knives and ceramic blade series



陶瓷刀具主要特点有：1、使用寿命长，更换刀片少，提高生产效率；2、刀片锋利，切削无毛刺，产品报废率低。3、刀片材质耐磨、耐高温可在 1000℃高温环境下作业，比普通刀片寿命长 6 倍以上。4、抗腐蚀性能好，摩擦系数低，切削刃口干净。

The main characteristics of ceramic cutting tools are: 1, long service life, less replacement blade, improve production efficiency; 2, sharp blade, cutting without burr, low scrap rate of products. 3. The blade material is wear-resistant and high-temperature resistant, and it can work in the high-temperature environment of 1000 °C, which is more than 6 times longer than the ordinary blade. 4, good corrosion resistance, low friction coefficient, clean cutting edge.

超薄异型刀片系列  
Ultra-thin special-shaped blade series



超薄型刀片异型刀片主要采用日本优质合金工具钢制造，有 SKS7、SK2、SK5，热处理硬度 HRC60-63，刀口平直无毛刺，刀片锋利耐磨损、有足够的韧性、切口平整，主要用于各种塑料薄膜和文具纸张的分切，刀片类型有：超薄型圆刀片、雕刻刀片、玻璃纤维刀片等。

Ultra-thin blade Special-shaped blade is mainly made of Japanese high quality alloy tool steel, SKS7, SK2, SK5, heat treatment hardness HRC60-63, straight blade without burr, sharp blade wear resistance, enough toughness, smooth incision, mainly used for cutting all kinds of plastic film and stationery paper, blade type: Ultra-thin round blade, carving blade, glass fiber blade, etc.

## 高精度数控磨刀机 High-precision CNC tool grinding machine



### 产品特点 Product Features

- 本磨刀机系列采用优质碳素钢焊接工艺，加工而成的龙门式结构机身，磨头传动定位可调。
- 磨头行走方式为直线高精度圆导轨，采用台湾行走减速系统，另增加了他的软启装置，齿条往返使行程传动更稳定，磨刀更平稳。
- 适用于刃磨旋切机、切纸机、刨片机等切料机械的直形刃刀片，是印刷、造纸、木器、木材综合利用、钣金等行业必备的磨刀设备。



## 高精度数控磨刀机 High-precision CNC tool grinding machine



- 该机具有结构紧凑、造型美观、调整灵活、操作方便等特点。整机自动化装置，方便快捷，尤其适用于大型企业和专业刃磨加工业。而且精度比较高，省时省力。

